

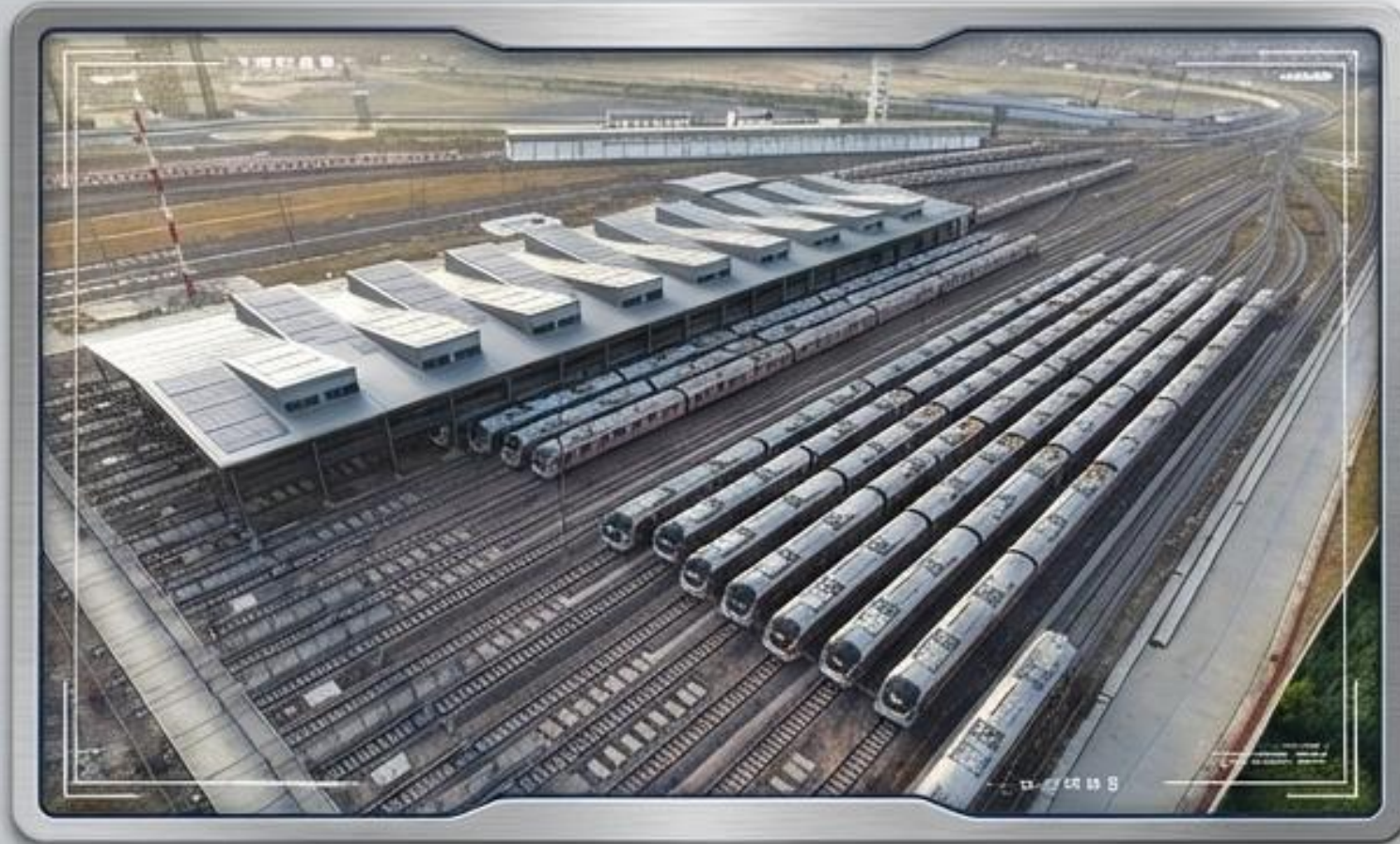
# Pioneering India's First Metro Retrofitment Ecosystem

Case Study: DMRC RS1 Mid-Life Overhaul  
& Asset Life Extension

A Blueprint for Breaking OEM  
Monopolies through Localized MRO.

# The Obsolescence Trap: Aging Fleets vs. OEM Monopolies

## The Scale



Delhi Metro Rail Corporation (DMRC) is India's 2nd oldest and largest metro organization, operating 350 km of routes.

## The Critical Threat




The initial RS1 trainsets built by the MRM Consortium (Mitsubishi, Hyundai Rotem) entered commercial service in 2002. At 19 years old, they have exceeded their mid-life cycle.

**OEMs are reluctant to support these legacy systems, and the cost of intervention is astronomically high. Meanwhile, India possessed zero domestic Maintenance, Repair, and Overhaul (MRO) capability to address the impending crisis.**

# The Strategic Intervention: DMRC Refurbishment Contract

**1**



**SCOPE**  
Partial refurbishment of 10  
Trainsets (~60 Cars).

**2**



**VELOCITY**  
1-Month turnaround time for a  
complete trainset (4-6 cars).

**3**



**ECONOMICS**  
Targeted Total Contract Value (TCV) of  
~\$1M per trainset (**\$250K per car**) —  
a fraction of OEM replacement costs.

## Division of Responsibilities



# Anatomy of Obsolescence: Diagnostics & Interventions (Phase 1)

## Diagnostic Matrix

### EVIDENCE



### Exterior Degradation

**Condition:** Outer panels structurally sound, but paint/color fading causes contrasting textures between car body and doors.

### INTERVENTION



**Intervention:** Precision color-matching, repainting, and specialized markings overhaul.

### EVIDENCE



### Operator Cab Degradation

**Condition:** Severely worn out FRP (Fiber-Reinforced Plastic) panels and surfaces in the Driver Cab.

### INTERVENTION



**Intervention:** Comprehensive interior FRP panel restoration and surface repainting to restore optimal operator environment.

# Anatomy of Obsolescence: Diagnostics & Interventions (Phase 2)

## Diagnostic Matrix

### EVIDENCE



**Condition:** Faulty and worn-out relays and relay control panels posing operational risks.

### INTERVENTION



**Intervention:** Complete tear-out and replacement of relay panels using newly mapped wiring details.

### EVIDENCE



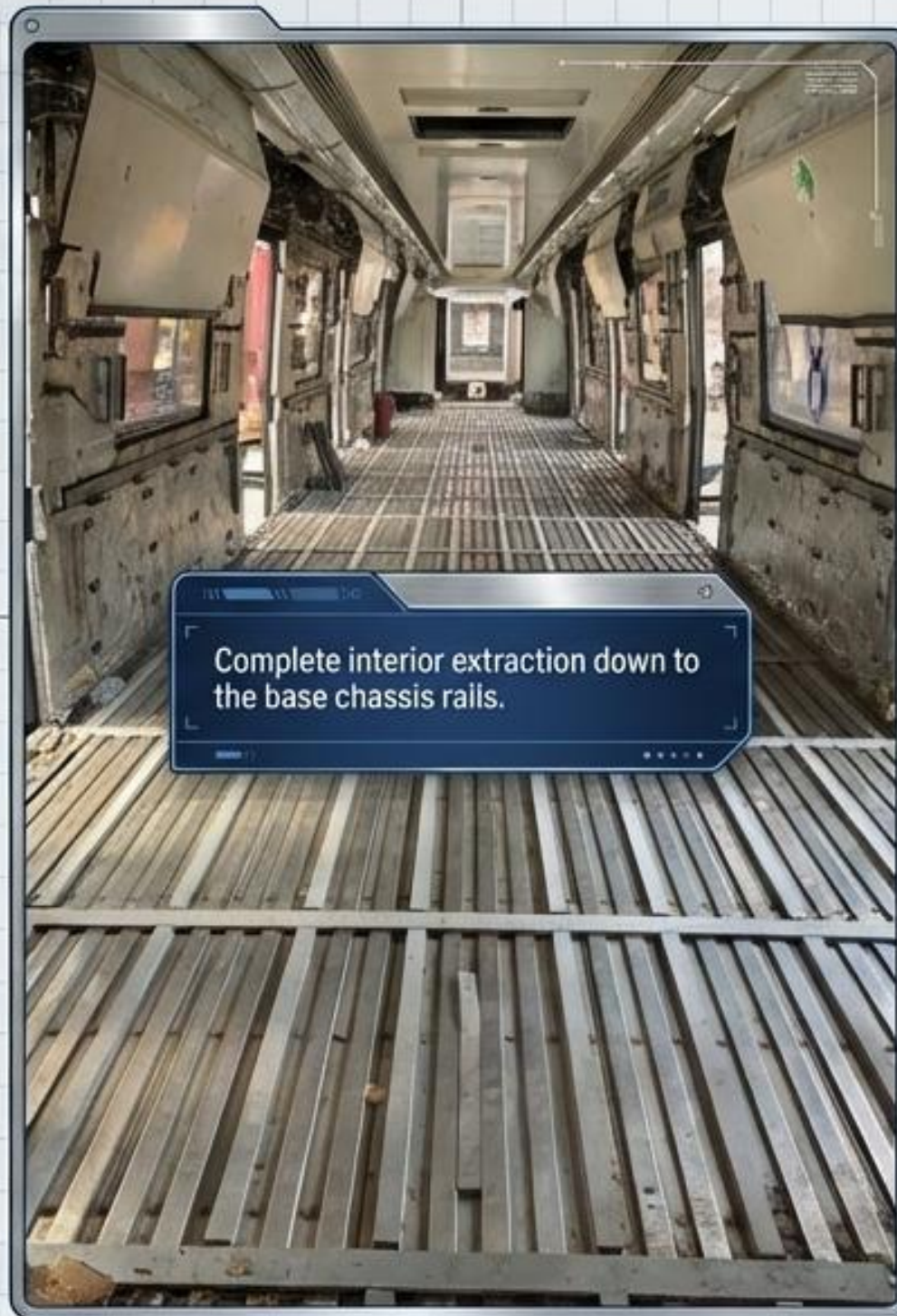
**Condition:** Original wooden flooring has become severely uneven, trapping air-bubbles and lacking modern structural integrity.

### INTERVENTION

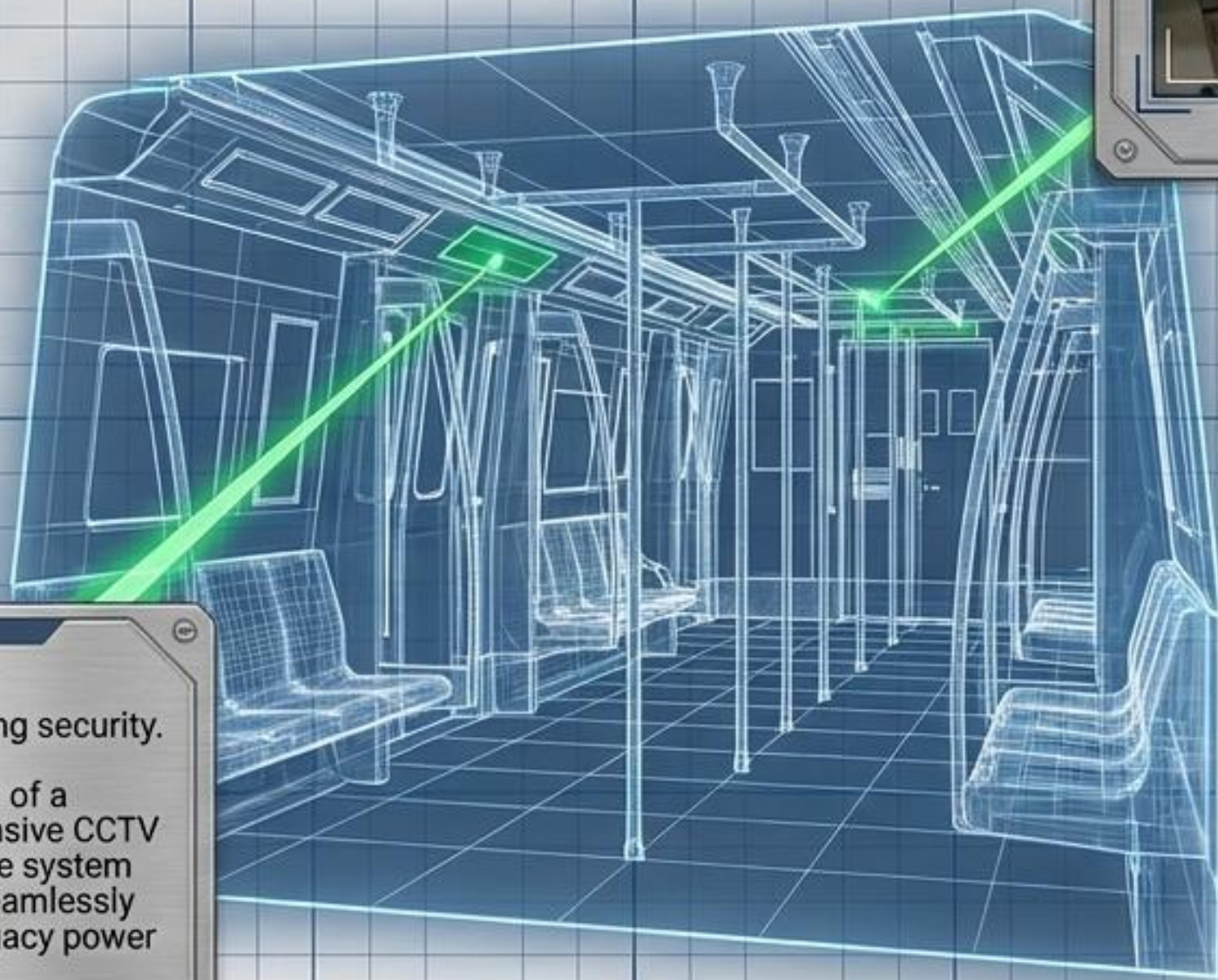


**Intervention:** Full-depth floor extraction and replacement with modern materials (detailed next).

# Structural Teardown: The 'Skin to Skeleton' Retrofit



# System Modernization: Analog Architecture to Smart Transit



Replacing static, printed information boards with an integrated Dynamic Route Map (DRM) display system, synchronized with the existing PA/PIS infrastructure.



Zero existing security.  
Installation of a comprehensive CCTV surveillance system mapped seamlessly into the legacy power grid.

# The Execution Track: From Concept to Mobilization

Sep-Oct 2019

Nov 2019 - Mar 2020

Jun-Sep 2020

Feb 2021

Mar-Aug 2021

Deep-dive system review and diagnostic evaluation from project inception.

International capability secured. Naledi Rail Engineering (RSA) officially onboarded as the strategic execution partner.

Techno-commercial bid formally submitted to DMRC.

Bid officially awarded. The localized MRO concept is validated.

Physical mobilization begins. The first trainset is received at the overhaul shed, and immediate retrofit work commences.





**Repair, Overhaul, Testing & Commissioning of RS1 Trainsets of Delhi Metro Rail Corporation (DMRC)**

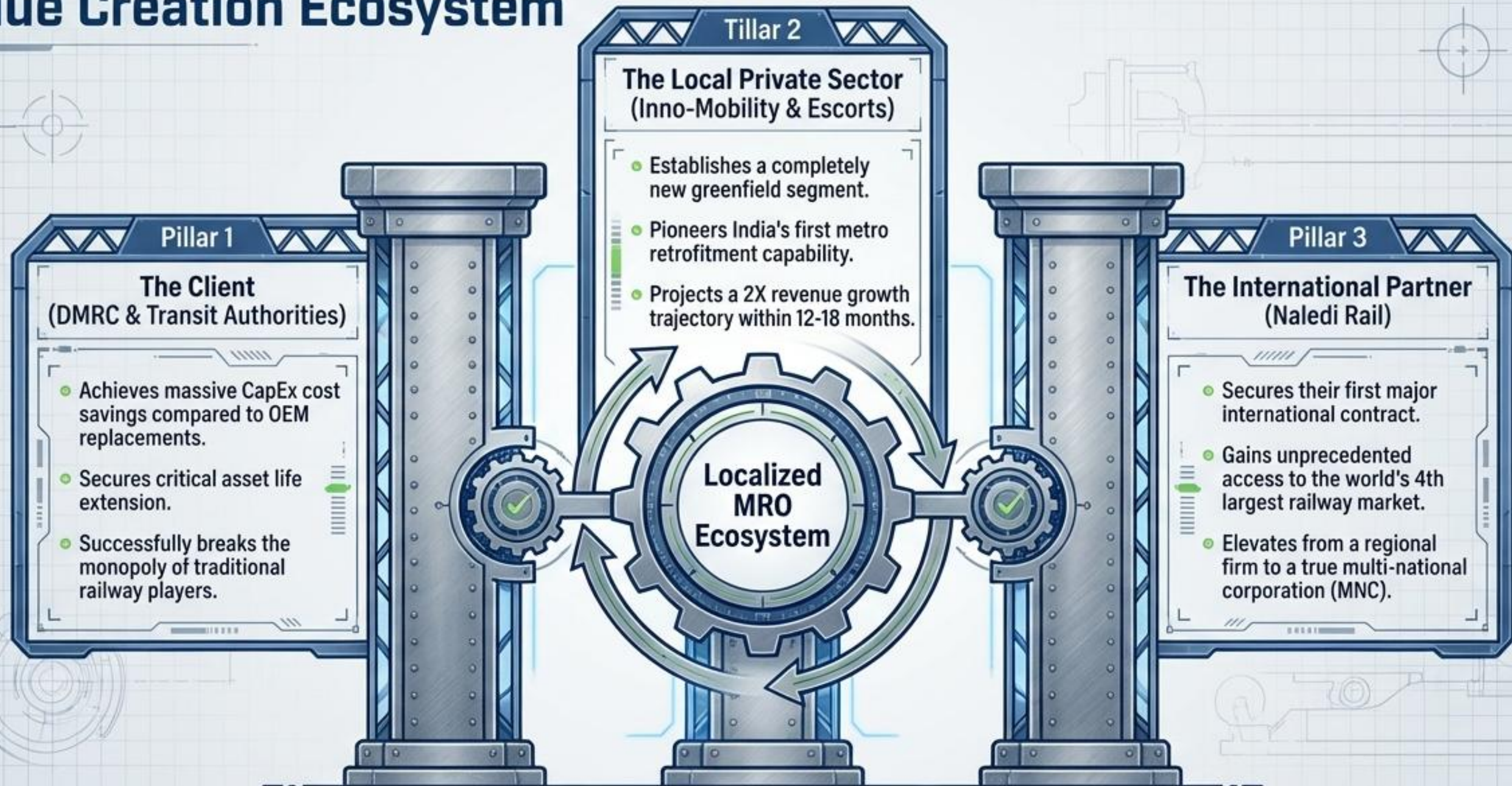
**TECHNO-COMMERCIAL PROPOSAL BRIEF**

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**OCT 2019**



# The Catalyst: A Tri-Partite Value Creation Ecosystem



# Global Scalability: Deploying the MRO Blueprint

The DMRC RS1 project proves that a plug-and-play MRO structure with minimal overhead can deliver world-class transit interventions. This creates a wider playing field, greater market access, and a highly secured, trusted support network.

## International Expansion

Adapting the blueprint for customized luxury passenger rail cars in Southeast Asia—delivering premium quality at highly disruptive, non-European costs.



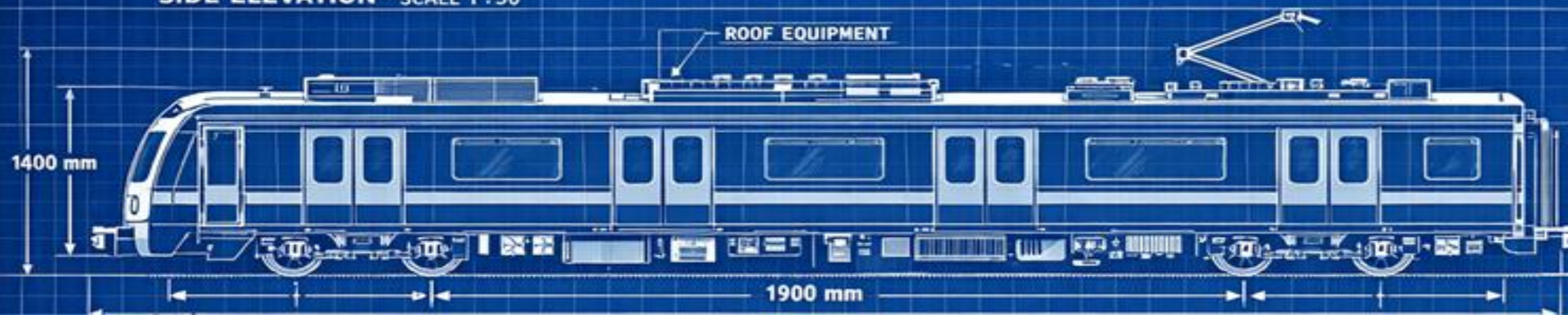
## Domestic Growth

Leveraging the established reverse-integration ecosystem to develop highly competitive new Mass Rapid Transit Systems (MRTS) and Light Rail solutions specifically engineered for the expanding Indian market.

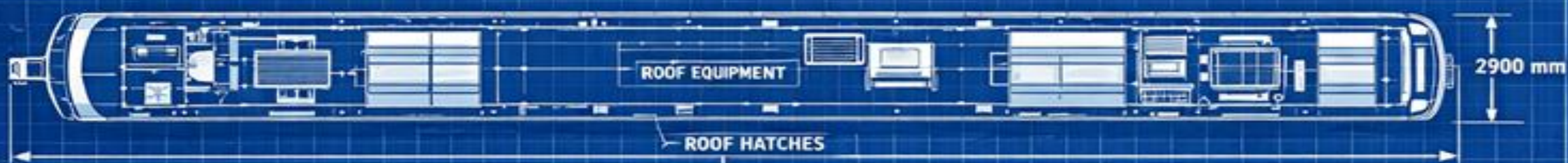


# DELHI METRO RAIL SYSTEM

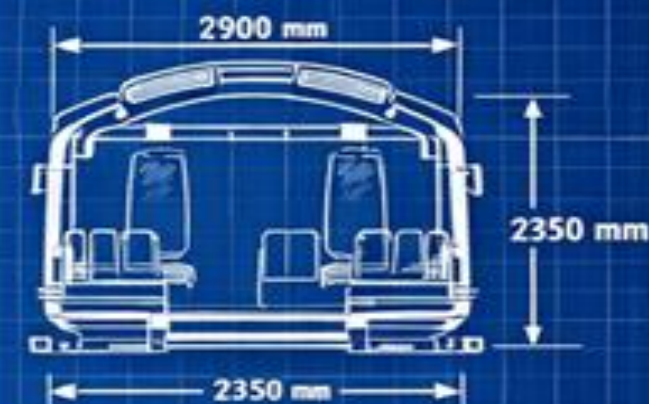
SIDE ELEVATION - SCALE 1 : 50



TOP VIEW - SCALE 1:50



SECTION DETAILS



FRONT VIEW - SCALE 1:50



REAR VIEW - SCALE 1:50



## TECHNICAL SPECIFICATIONS

- TRACK GAUGE: 1435 mm (STANDARD GAUGE)
- POWER SUPPLY: 35 KV AC OVERHEAD
- MAX SPEED: 80 KM/H
- CAPACITY: 300 PASSENGERS (APPROX)
- TRAIN CONFIGURATION: 4 TO 8 CARS

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